



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
0	1647	9148T84	GEAR HOUSING ASSEMBLY, Con	1	(Standard - Long - 1.87:1)	
0	1647	9148T85	GEAR HOUSING ASSEMBLY, Con	1	(Standard - X-Long - 1.87:1)	
0	1647	9148T81	GEAR HOUSING ASSEMBLY, Con	1	(Standard - Long - 2:1)	
0	1647	9148T82	GEAR HOUSING ASSEMBLY, Con	1	(Standard - X-Long - 2:1)	
0	1647	9148T86	GEAR HOUSING ASSEMBLY, Con	1	(Counter Rotation)(1.87:1)	
0	1647	9148T83	GEAR HOUSING ASSEMBLY, Con	1	(Counter Rotation)(2:1)	
1	1647	9148T93	GEAR HOUSING, (Basic)	1		
2	17	43044	PIN, Dowel (.375 x .625)	2		
3	16	78638	2 STUD, (.437-14/.437-20 x 3.12	1	(LONG)	
3	16	18978	3 STUD, (.438 x 3.82 Inches)	1	(X-LONG)	
4	16	57920	3 STUD, (.437-14/.437-20 x 2.06	1		
5	16	56297	2 STUD, (.312-18/.324-24 x 3.38	1		
6	16	30667	2 STUD, (.250-20/.250-28 x 3.12	2		
7		67891	FILLER BLOCK	1		
8	31	42647A	1 BEARING ASSEMBLY, Roller	1		23
9		8261340	ANODE	2		
10	10	40003	33 SCREW, (M6 x 40)	1		
11	11	40138	6 NUT, (M6)	1		
12	22	881866	FITTING	1		
13	23	29804T	SLEEVE	1		18
14		NSS	Not Sold Separate, Pinion Gear	1	(1.87:1 - 15 Teeth)	22
14	43	44101T	3 PINION GEAR	1	(2:1 - 14 Teeth)	22
15	12	92721	WASHER	1		22,23
16	11	35921	NUT, (.625-18)	1		22,23
17	15	42637A	1 SHIM SET (006 THRU 048)	AR		22,23
18	10	799530	2 SCREW KIT, (.375-16 x .250) Dre	2		
19	12	19183	3 SEAL	2		15,18
20		78902	2 SHIFT SHAFT	1		
21	25	25439	O-RING, (.862 x .103)	1		2,15
22	23	77631A	2 BUSHING ASSEMBLY	1		15
23	26	816464	1 OIL SEAL	1		15
24	12	77674	WASHER	1		
25	45	44000	1 DRIVESHAFT	1	(LONG)	
25	45	44209	1 DRIVESHAFT	1	(X-LONG)	
26	31	36387A	1 ROLLER BEARING	1		23
27		NSS	Not Sold Separate, Cup	1		23
28		824519	1 RETAINER	1		
29	46	42579A	3 WATER PUMP BASE ASSEMBL	1		
30		NSS	Not Sold Separate, Retainer	1		
31	27	42631	1 GASKET	1		2,15,18
32	25	90011	1 O-RING (.2175 x .175)	1		2,15,18